

## Rivettatrice double head rivetting machine for back folders



## S.922/131

## **S.922/131 Rivetting**

Double haeds rivetting machine with special tongues at variabile interaxis for the application of rivets on back folders and with possibility of application of ring mechanism and the rivet pierces the material during the application .

## **MODELS**

Electropneumatic: tension 220V single-

phase, pression 6 bar.

Cod.80920988

Electrical with -INVERTER: tension 220 V

singlephase

Cod.80920989I

Both versions are euipped with an elctronic program for a complete test of the cycle (starting signals, security device, electropneumatic valves, are completely adjusted by a microprocessor). A lighting display with a counterpieces function allows the visualisation of any possible anomaly that the microprocessor could find.

Treadle control with security device with the mobile screen guarantees the operator incolumity protecting the application zone.





CHARACTERISTICs		ELECTROPNEUMATIC	MOTOR
Theor speed rate	c/1'	100	180
Working clearance	mm	30	
Interaxe application	mm	Min.70Max440	
Application deepth	mm	280÷290	
Working plane H	mm	1050	
Overall	mm	1350x700x1500	
Weight	Кр	285	
Air consumption	NI/6bar	6 NI/ciclo	//
Motor rating	Kw	//	0.37 Threephases
Tension		220 V.singlephase	